

ANCAMIDE® 3524 Curing Agent**DESCRIPTION**

Ancamide 3524 curing agent is a polyaminoamide supplied in xylene/iso-butanol (1:1 solvent). Ancamide 3524 curing agent is recommended for use solvent based marine and industrial maintenance coatings. Ancamide 3524 curing agent exhibits long pot life and fast lacquer dry time.

ADVANTAGES

- Long pot life
- Fast lacquer dry

APPLICATIONS

- Marine and Industrial Maintenance coatings

SHELF LIFE

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3524 curing agent.

TYPICAL PROPERTIES

Appearance	Clear amber liquid
Colour¹ (Gardner)	≤ 10
Viscosity² @ 25 °C, [mPa.s]	1,500-3,500
Amine Value³, [mg KOH/g]	50-59
Solids Content [%]	60+/-2
Specific Gravity @ 21°C	0.94
Equivalent Wt/{H}	800
Recommended use Level⁴, [PHR]	120

TYPICAL HANDLING PROPERTIES

Gel Time⁵ (250g mix at 23°C) [mins]	500-1000
Typical cure schedule	2- 7 days

Footnotes:

- (1) ASTM D 1544-80
- (2) Brookfield RVTD, Spindle 4
- (3) Perchloric Acid Titration
- (4) With solvent based Bisphenol A diglycidyl ether solution (EEW=670)
- (5) Techne GT-3 Gelation Timer

Epoxy Curing Agents and Modifiers

ANCAMIDE® 3524 Curing Agent

EVONIK RESOURCE EFFICIENCY GMBH
Business Line Crosslinkers
Paul-Baumann-Straße 1
45764 Marl
Germany

apcsepx@evonik.com
www.evonik.com/crosslinkers

This information and any recommendations, technical or otherwise, are presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and recommendations. EVONIK EXPRESSLY DISCLAIMS ANY REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH PURPOSE) WITH RESPECT TO ANY INFORMATION AND RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the information and/or recommendations at any time, without prior or subsequent notice.

