

**NOURYBOND® 356 Adhesion Promoter****DESCRIPTION**

Nourybond 356 adhesion promoter is a modified polyamidoamine PVC plastisol adhesion promoter intended for use in automotive sealants, underbody coatings and anti-chip primers. It is designed to provide adhesion to electrodeposition primers used in the manufacture of automobiles and larger vehicles such as trucks and buses.

Recommended usage level at 0.5-2.0%.

**ADVANTAGES**

- Allows for 130°C cure.
- DOP-free
- Low viscosity polyamidoamine
- Good rheology allows for use over broad application.
- Provides adhesion to a wide variety of automotive electro deposition primers

**APPLICATIONS**

- Underbody coating and sealer
- Non Visible seam sealer

**SHELF LIFE**

At least 24 month from the date of manufacture in the original sealed drum at cool and dry place

**STORAGE AND HANDLING**

Refer to the Safety Data Sheet for Nourybond 356 adhesion promoter.

**TYPICAL PROPERTIES**

<b>Appearance</b>	Clear, amber liquid
<b>Colour<sup>1</sup> (Gardner)</b>	≤12
<b>Viscosity<sup>2</sup> @ 25°C (Pa.s)</b>	1.0-4.5
<b>Amine Value<sup>3</sup> [mg KOH/g]</b>	185-200
<b>Recommended Use Level<sup>4</sup> [wt %]</b>	0.5-2.0
<b>Typical cure schedule</b>	30 min @ 130°C

- (1) ASTM D 1544-80
- (2) DIN 53019-1
- (3) Perchloric acid titration
- (4) In PVC plastisol formulation

Epoxy Curing Agents and Modifiers

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**EVONIK RESOURCE EFFICIENCY GMBH**

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