

**ANCAMINE® 2709** Curing Agent**DESCRIPTION**

Ancamine 2709 is a tertiary amine based cure accelerator for dicyandiamide and anhydride cured epoxy resin systems

**ADVANTAGES**

- Rapid cure at elevated temperatures
- Low viscosity
- Excellent adhesion properties

**APPLICATIONS**

- One-Component (1K) Adhesives
- Potting and Encapsulation
- Composite Pre-preg

**SHELF LIFE**

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

**STORAGE AND HANDLING**

Refer to the Safety Data Sheet for Ancamine 2709 curing agent.

**TYPICAL CURE SCHEDULE**

- 30 minutes at 150°C

**TABLE 1: TYPICAL PROPERTIES**

<b>Appearance:</b>	Light Yellow Liquid
<b>Color</b>	<2
<b>Viscosity @ 25°C / 77°F</b>	470 cP
<b>Specific Gravity @ 25°C/ 77°F</b>	1.05
<b>Amine Value (mg KOH/g)</b>	150
<b>Flash Point (closed cup)</b>	107°C 250°F
<b>Typical Loading Level (PHR)</b>	1-5

Epoxy Curing Agents and Modifiers

# ANCAMINE® 2709 Curing Agent

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