

ANCAMIDE® 3202 Curing Agent**DESCRIPTION**

Ancamide 3202 curing agent is a low viscosity, formulated polyaminoamide adduct supplied at 90% solids in ethanol. The curing agent is recommended for high solid coatings, epoxy mortars, concrete adhesives where good adhesion to damp substrates is critical

ADVANTAGES

- Good adhesion to damp concrete
- Good cure under high humidity

APPLICATIONS

- High solid coatings
- Epoxy mortars
- Concrete adhesives and under water coatings.

SHELF LIFE

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers. Do not freeze.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Ancamide 3202 curing agent.

TABLE 1: TYPICAL PROPERTIES

Appearance	Clear amber liquid
Color (Gardner)¹	≤ 10
Viscosity @ 77°F (25°C) [mPa.s]²	3100-5800
Amine Value (mg KOH/g)³	245-270
Solids [%]	90+/-2
Specific Gravity @ 70°F (21°C)	0.98
Equivalent Wt/{H}	190
Recommended use Level, [PHR]⁴	100

TABLE 2: TYPICAL HANDLING PROPERTIES

Gel Time, (250g mix at 74°F) (23°C) [min]⁵	100-110
Typical cure schedule 2- 7 days	

Footnotes:

- (1) ASTM D 1544-80
- (2) Brookfield RVTD, Spindle 4
- (3) Perchloric Acid Titration
- (4) With Bisphenol-A diglycidyl ether (EEW=190)
- (5) Techne GT-3 Gelation Timer

Epoxy Curing Agents and Modifiers

ANCAMIDE® 3202 Curing Agent

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