

**ANCAMIDE® 3202** Curing Agent**DESCRIPTION**

Ancamide 3202 curing agent is a low viscosity, formulated polyaminoamide adduct supplied at 90% solids in ethanol. The curing agent is recommended for high solid coatings, epoxy mortars, concrete adhesives where good adhesion to damp substrates is critical.

**ADVANTAGES**

- Good adhesion to damp concrete
- Good cure under high humidity

**APPLICATIONS**

- High solid coatings
- Epoxy mortars
- Concrete adhesives and under water coatings

**SHELF LIFE**

At least 36 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

**STORAGE AND HANDLING**

Refer to the Safety Data Sheet for Ancamide 3202 curing agent.

**TYPICAL PROPERTIES**

<b>Appearance</b>	Clear amber liquid
<b>Colour<sup>1</sup> (Gardner)</b>	≤ 10
<b>Viscosity<sup>2</sup> @ 25°C [mPa.s]</b>	3100-5800
<b>Amine Value<sup>3</sup> [mg KOH/g]</b>	245-270
<b>Solids [%]</b>	90+/-2
<b>Specific Gravity @ 21°C</b>	0.98
<b>Equivalent Wt/{H}</b>	190
<b>Recommended use Level<sup>4</sup> [PHR]</b>	100

**TYPICAL HANDLING PROPERTIES**

<b>Gel Time<sup>5</sup> (250g mix at 23°C) [mins]</b>	100-110
<b>Typical cure schedule 2- 7 days</b>	

Footnotes:

- (1) ASTM D 1544-80
- (2) Brookfield RVTD, Spindle 4
- (3) Perchloric Acid Titration
- (4) With liquid Bisphenol A diglycidyl ether (EEW=190)
- (5) Techne GT-3 Gelation Timer

Epoxy Curing Agents and Modifiers

# ANCAMIDE® 3202 Curing Agent

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