

ANCAMINE® 2557 Curing Agent**DESCRIPTION**

Ancamine 2557 curing agent is a slightly lower viscosity version of Ancamine 1769 curing agent. It is a hydroxyalkylated polyamine for use in the ambient or elevated-temperature cure of liquid epoxy resins. It is designed to minimize the undesirable skin irritation potential associated with unmodified aliphatic amines.

ADVANTAGES

- Good mechanical and excellent electrical properties
- Low shrinkage and vapor pressure
- Good chemical resistance
- DOT noncorrosive

APPLICATIONS

- Electrical potting and castings
- Wet lay-up laminating
- Tooling
- Adhesives

SHELF LIFE

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. Store away from excessive heat and humidity in tightly closed containers.

STORAGE AND HANDLING

Refer to the Safety Data Sheet on Ancamine 2557 curing agent.

TYPICAL CURE SCHEDULE

- 2-7 days at ambient temperature.
- Gel at ambient temperature plus 2 hours at 212°F

TYPICAL PROPERTIES

Appearance	Pale Yellow Liquid
Color (Gardner)	2
Viscosity @ 77°F (cP)	365
Amine Value (mg KOH/g)	1,100
Specific Gravity @ 70°F	1.02
Density @ 77°F (lb/gal)	8.5
Flash Point (closed cup) (°F)	347
Equivalent Wt/{H}	48
Recommended Use Level (phr, EEW=190)	25

TYPICAL HANDLING PROPERTIES*

Gel Time (150g mix @ 77°F) (min)	30
Thin Film Set Time @ 77°F (h)	2.5

TYPICAL PERFORMANCE*

(Cured 7 days @ 25 °C)	
Glass Transition Temperature (°C)	58
Shore D Hardness	80
Tensile Strength (psi)	2,100
Tensile Modulus (thousand psi)	600
Elongation (%)	4.2
Flexural Strength (psi)	6,950
Flexural Modulus (thousand psi)	544

* Ancamine 2557 curing agent formulated with standard Bisphenol-A based (DGEBA, EEW=190) epoxy resin.

Epoxy Curing Agents and Modifiers

ANCAMINE® 2557 Curing Agent

EVONIK CORPORATION

7201 Hamilton Blvd.
Allentown, PA 18195
1 800 345-3148
Outside U.S. and Canada 1 610 481-6799

For Technical Information and Support:

Americas: picus@evonik.com
EMEA: apcse@evonik.com

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