

NOURYBOND® 272 Adhesion Promoter**DESCRIPTION**

Nourybond 272 adhesion promoter is a modified polyamidoamine PVC plastisol adhesion promoter intended for use in automotive sealants and underbody coatings. It is designed to provide adhesion to electrodeposition primers used in the manufacture of automobiles, trucks, and buses.

ADVANTAGES

- 130°C cure
- DOP free
- High amine value
- Provides adhesion to a wide variety of automotive electrodeposition primers

APPLICATIONS

- Underbody coatings
- Non-visible seam sealers

SHELF LIFE

At least 12 months from the date of manufacture in the original sealed container at ambient temperature.

STORAGE AND HANDLING

Refer to the Safety Data Sheet for Nourybond 272 adhesion promoter.

TYPICAL PROPERTIES

Appearance	Clear amber liquid
Colour¹ (Gardner)	max. 10
Viscosity² @ 25°C (Pa.s)	15-35
Amine Value³, [mg KOH/g]	185-200
Recommended Use Level⁴ [wt %]	1-4
Typical cure schedule	30 min @ 130°C

- (1) ASTM D 1544-80
- (2) Brookfield RVTD, Spindle 4
- (3) Perchloric Acid Titration
- (4) In PVC plastisol formulation

Epoxy Curing Agents and Modifiers

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