

# NOURYBOND® ADHESION PROMOTERS



Product	PROCESSING BENEFITS			PRODUCT PROPERTIES			ECONOMICS	APPLICATION		
	Low Temperature Cure	Rheological Properties	Low Viscosity	Adhesion	Colour Stability	Sag Resistance		Underbody Coatings	Visible Sealers	Anti-chip Primers
Nourybond® 272							+	+		
Nourybond® 276	++	++			++				++	++
Nourybond® 316		+		++				++		+
Nourybond® 350			++		+	++		++		
Nourybond® 356			+			+	++	++		

Product	Max. Colour (Gardner)	Amine Value (mgKOH/g)	Viscosity (Pa.s@25°C)	Use Level (PHR)
Nourybond® 272	10	185-200	15-35	1-4
Nourybond® 276	10	110-130	8-28	1-2
Nourybond® 316	14	260-310	1-2 (75°C)	0.5-2
Nourybond® 350	10	130-170	0.5-2	1-3
Nourybond® 356	12	185-200	1-4.5	0.5-2

**EVONIK OPERATIONS GmbH**  
 Business Line Crosslinkers  
 Paul-Baumann-Straße 1  
 45764 Marl  
 Germany

**For Technical Information, Support and Samples:**  
[www.evonik.com/crosslinkers-contacts](http://www.evonik.com/crosslinkers-contacts)

#### Disclaimer

The information contained herein is offered without charge for use by technically qualified personnel at their discretion and risk. All statements, technical information and recommendations contained herein are based on tests and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto.

