# **Product Specification**

# Ancamide® 2839

# **Epoxy Curing Agent**

#### **DESCRIPTION**

Ancamide® 2839 is a modified polyamide curing agent designed for water-based or high solid 2K epoxy coatings where high performances and cost effectiveness are key requirements. It has high corrosion resistance and good mechanical properties.

#### **ADVANTAGES**

- Excellent corrosion and chemical resistance
- Fast drying
- Good application performance
- · Good mechanical properties
- Cost effective
- Better safety

# **APPLICATIONS**

• Metal protective coatings

### **SHELF LIFE**

At least 24 months from the date of manufacture in the original sealed container at ambient temperature.

#### STORAGE AND HANDLING

Refer to the Safety Data Sheet.

## **TYPICAL PROPERTIES**

Appearance	Yellow Liquid
Color (Gardner) 1	<10
Viscosity @25℃ [mPa.s] <sup>2</sup>	7600
Amine Value [mg KOH/g] <sup>3</sup>	305
Non-volatile ( wt% )	80
Volatile (PM) (wt%)	20
SG@25℃[g/ml]	1.0
AHEW /[H]	114
Recommended use level <sup>4</sup> [PHR]	50-60

# **TYPICAL CURING CONDITIONS**

1-7 days at ambient temperature.

#### Note:

- 1. ASTM D 1544-80
- 2. Brookfield viscometer
- 3. Perchloric acid titration
- 4. BPA liquid epoxy resin (EEW=190)

### Disclaimer

The information contained herein is offered without charge for use by technically qualified personnel at their discretion and risk. All statements, technical information and recommendations contained herein are based on tests and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto.

Evonik Specialty Chemicals (Shanghai) Co. Ltd.

55 Chundong Road, Xinzhuang Industry Park, Shanghai, China

